

## TUK - Induction hardened and chromed tubes

Steel grade	C60 <i>1.0601</i>	20MnV6 <i>1.5217</i>	25CrMo4 <i>1.7218</i>
Tolerance	ISO h7		
Diameter range	6 - 60 mm		
Surface hardness	60 - 64 HRC	41 - 45 HRC	41 - 47 HRC
Surface roughness (Ra)	< 0,20 µm		
Chrome thickness layer	Ø < 10 mm		
Chrome layer hardness	850-1100 HV <sub>(0.1)</sub>		

Straightness: max 0,5 mm/m

Roundness: 1/2 of the diameter tolerance

Customised specifications on request (steel grade, diameter, tolerance, chrome thickness layer, roughness, etc.)